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## Ronco Core Winder Maintenance bulletin

Ronco Machine, Inc. now offers an electrical upgrade package for the 3-126 and 4-126 core winders. This new electrical package, replaces all of the key electrical components no longer available at any OEM supply house. The new package also includes the latest software and program to ensure optimum performance for many years to come.

### The new electrical components include:

- Carriage servo motor and drive
- Servo saw motor and drive
- All drive cables
- A-B Control Logix controller
- A-B 7 slot PLC chassis with the following components:
  - Control Logix Ethernet bridge
  - Control Logix Secros interface card
  - Control Logix power supply
  - Control Logix inputs cards (24v and 110v)
  - Control Logix output cards (24v and 110V)
- A-B Encoder with cable
- A-B Powerflex 70 drive including drive guard safe off option
- HMI display
- HMI enclosure
- Ethernet port
- 24V power supply
- Fuses and fuse holders
- Assembled on a new back plate



**4 Series Panel**



**3 Series Panel**

Please contact us by phone at 904-827-9215 or via email at [sales@roncomachine.com](mailto:sales@roncomachine.com) to receive pricing on this new electrical package. If you are not the person responsible for maintaining the core winders at your facility, please forward this bulletin to the proper person.

Thank You,

Ronco Machine, Inc